



请承认书

Version No.: V2.2

常州昊翔电子有限公司  
 Changzhou HaoXiang Electronic Co., LTD  
 客户名称  
 CUSTOMER NAMED : \_\_\_\_\_  
 产品名称  
 COMMODITY : Speaker  
 产品型号  
 MODEL NO : TDA-B5317KE4HE20W30L100-1  
 客户料号  
 PART NO : \_\_\_\_\_

审核	秦皓	主办	季陈 08.09,2023
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客户承认栏			
承认		拒收	

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# A. MODEL: TDA-B5317KE4HE20W30L100-1

## B. SPECIFICATION

Test condition: Temperature: 15~35°C Related Humidity:25~75% (GB/T9396-1996)

No.	Item	Specification	Condition
1	Dimension	75x17xH15mm	
2	Impedance	$4 \pm 15\% \Omega$	At 2.0KHz 1.0V
3	Output Sound Pressure Level	$100 \pm 3\text{dB}(3\text{W}/0.1\text{M})$	At 0.8,1.0,1.2,1.5KHz , in average
4	Response Frequency	$970 \pm 20\% \text{Hz}$	At 1V
5	Frequency Range	F0 --- 10KHz	Output S.P.L.-10dB
6	Power Rating	Normal: 3.0W Maximum: 3.5W	Maximum Power:IEC-60268-5 Filter 60s On/120s Off 10 Cycles (Room TEMP.)
7	THD	10%MAX	At 2.0KHz ,1W
8	Operating temperature	- 20 ~ + 85°C	
9	Storage temperature	- 25 ~ + 85°C	
10	Abnormal Sound test	Buzz,Rattle,etc Should not be audible at3.46VRMS sine wave from Fo ~ 10KHz	
11	Polarity	When a positive DC current is applied to the terminal marked(+), Diaphragm shall move forward. Marking:	
12	RoHS	The Speaker is RoHS compliant.	

## C.ENVIRONMENT TEST

No.	Item	Condition	Evaluation standard
1	Humidity	After being placed in a chamber at $+40 \pm 2^\circ\text{C}$ and $93 \pm 5\%(\text{RH})$ Relative Humidity for 96 hours.	The sound pressure as specified shall neither deviate more than $\pm 3\text{dB}$ from the initial value, nor any significant damage after any of following testing.
2	High Temperature	After being placed in a chamber with $+85 \pm 2^\circ\text{C}$ for 96 hours.	
3	Low Temperature	After being placed in a chamber with $-25 \pm 3^\circ\text{C}$ for 96 hours .	
4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of:</p> <p>The diagram shows a temperature profile over 6 hours. It starts at +85°C for 2 hours, then ramps down to +25°C over 0.5 hours, stays at +25°C for 1 hour, ramps down to -25°C over 0.5 hours, stays at -25°C for 2 hours, and finally ramps up back to +85°C over 0.5 hours. The total cycle time is 6 hours.</p>	

## D. MECHANICAL CHARACTERISTICS

No.	Item	Test condition	Evaluation standard
1	Drop Test	Drop the speakers contained in normal box onto the board 40mm thick 10 times from the height of 75cm	No obstacle to be harmful to normal operation; damages, cracks, rusts and distortions. Should not be audible at 3.46V sine wave between
2	Vibration Test	Speaker shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours.	
3	Lead Wire Pull Strength	The pull force shall be applied to double lead wire: Horizontal 3.0N(0.306kg) for 30 seconds. Vertical 2.0N(0.204kg) for 30 seconds.	No damage and cutting off
4	Connector pull test	At the speed of 25mm/min out of a constant speed 30 consecutive	No damage and cutting off

## E.RELIABILTY TEST

No.	Item	Test conditions	Evaluation standard
1	Load test	3.0W White noise is applied for 96 hours, at room temp.	The sound pressure as specified shall neither deviate more than $\pm 3\text{dB}$ from the initial value, nor any significant damage after any of following testing.

## F. MEASURING METHOD(SPEAKER MODE)

### F-1. Test Condition

#### (a)STANDARD:

Temperature : 15 ~ 35°C, Relative humidity : 45% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar

#### (b)JUDGEMENT:

Temperature :  $20 \pm 3^\circ\text{C}$ , Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

### F-2. Standard Test Fixture

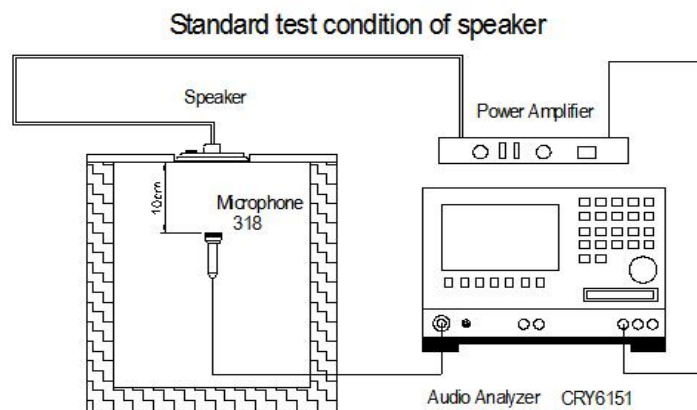
1. Input Power : 3W

2. Zero Level : -dB

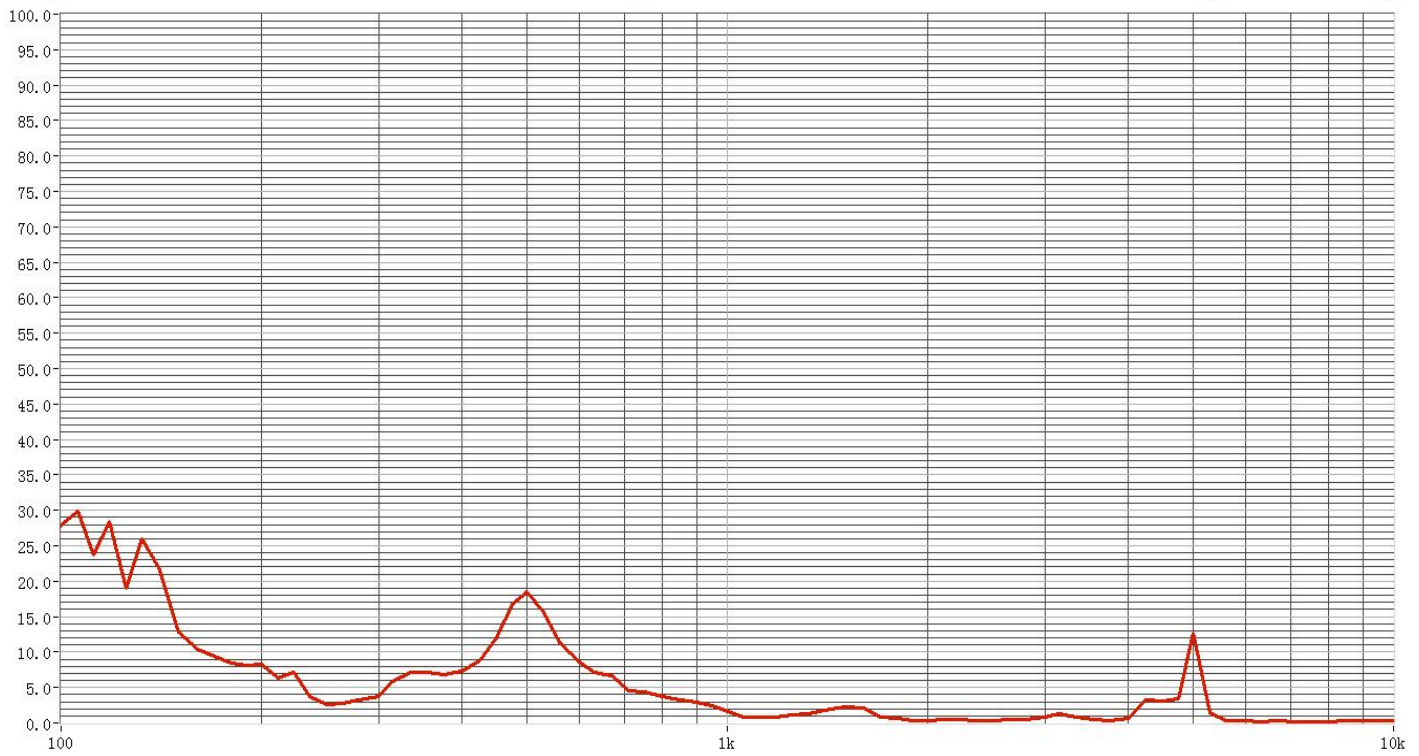
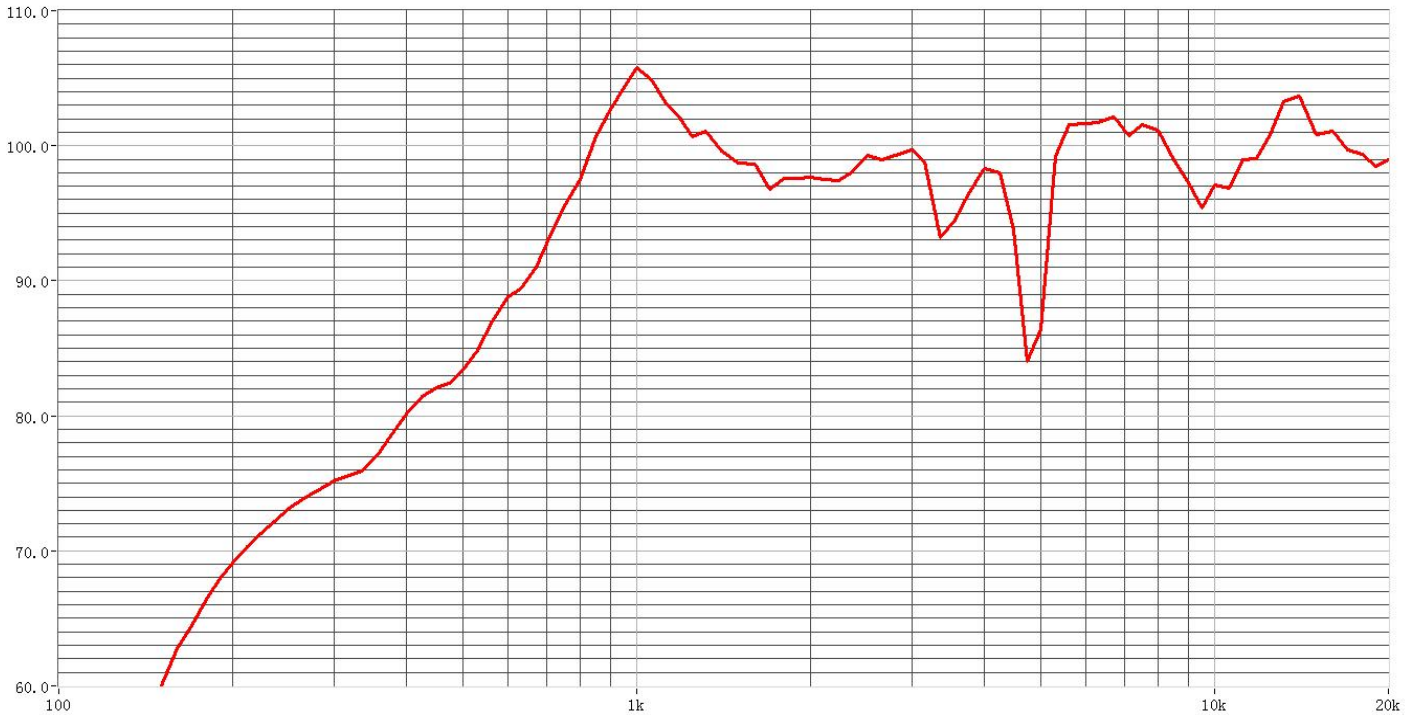
3. Mode : TSR

4. potentiometer Range : 50dB

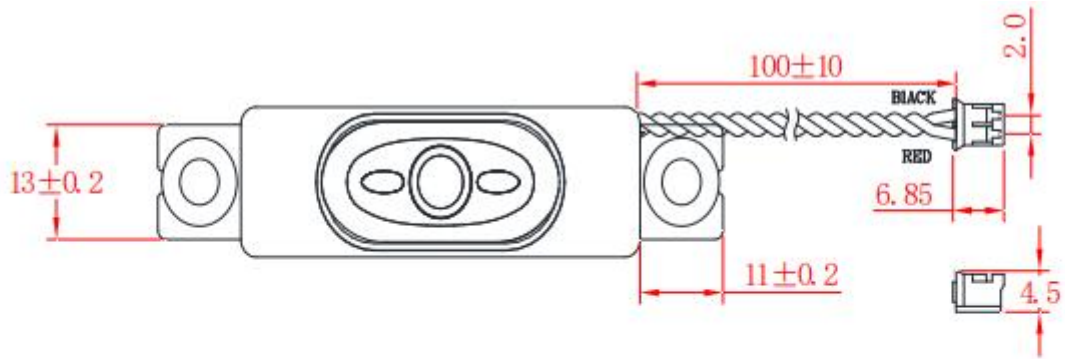
5. Sweep Time : 0.5sec



# G. FREQUENCY CURVE



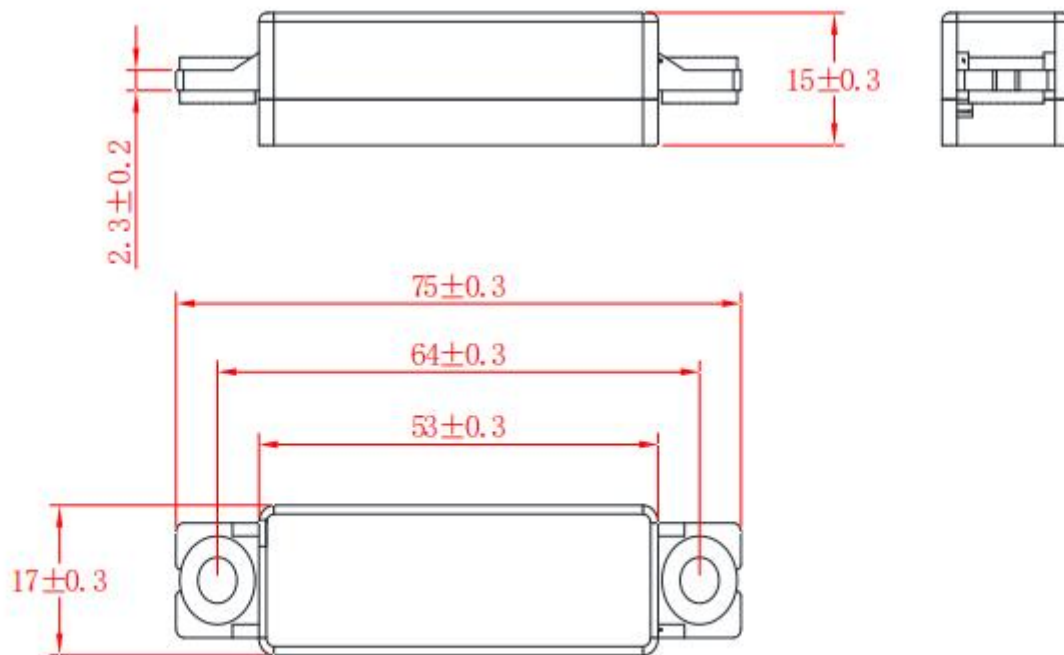
## H.APPEARANCE DRAWING



Housing : KL-PHS-2Y Pitch 2.0

Connector: KL-PHS-TE

Wire : UL1571 28AWG红黑绞线 OD=0.9±0.05mm



Unit:mm Tolerance :  $\pm 0.5$ mm

